Anniston Army Depot
Lean Six Sigma - Success Story
M1 Assembly

- Lean event transformed Bay Style Operation to Balance One Piece Flow
- Throughput time decreased from 4.5 days to 2 days – *56% Improvement*

M1 ASSEMBLY
Before

ANNISTON ARMY DEPOT
WEAPONS ◆ COMBAT VEHICLES ◆ AMMUNITION

M1 ASSEMBLY
After